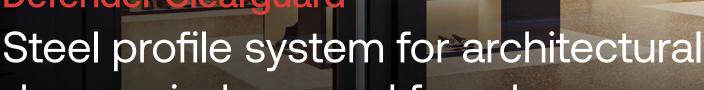
## Merabor





doors, windows and facades

High security and maximum visibility. Clearguard is our fully glazed doorset solution, designed for high usage and ideally suited to offices, schools, retail properties and leisure facilities.













Fully Glazed



Fire Rated



The Defender Clearguard system is stronger, more secure and lasts longer than aluminium systems. Constructed using rolled steel profiles with fully welded corners for maximum strength.

Large range of profiles gives endless possibilities for combinations of single & double doorsets, inward & outward opening, sidescreens, overpanels and even complete facades.

## Hardware

Wide range of mechanical and electronic locking options.

## **Fire Rated Option**

Available fire rated up to 90 minutes, with both 'integrity-only' or 'integrity and insulating' options.

## **Thermal Performance**

Thermally broken profiles with reduced U values are also available for external use.

## Vision Panels

- 60mm wide steel profile
- Ideal for prestigious and high-use locations
- When specified with anti-bandit glazing, Clearguard is ideal for high security situations.

## Over Panels/Side panels

Sidescreens, overpanels and even complete facades all available with the Clearguard system.

- Powder coated as standard in any RAL colour
- Marine-grade upgrade option available for harsh environments
- Also available in stainless steel.





## Melabor



Defender Decorguard is a doorset that combines stunning contemporary looks with all of the security and durability benefits of steel.















Fire Rated



Thermally Rated Acoustic





The Defender Decorguard incorporates decorative grooves directly rolled into the door skin using the latest CNC technology and advanced tooling.

With our bespoke solution you can choose from various preconfigured designs or get creative and send your ideas to our design team who will work with you to create a unique design of your own.

Where high security is a requirement, this doorset is available with a PAS24 rated upgrade.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm galvanised steel (upgrades: 2.0mm galvanised or 1.5mm stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength).

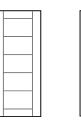
## **Frames**

- 90mm single rebate frame in 2.0mm galvanised steel (stainless option available)
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

Standard DDA compliant chamfered profile in 2mm stainless steel

## Decorguard







Victorian

- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Ladder

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

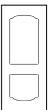
## **Thermal Performance**

Standard U-value: 2.2 W/m<sup>2</sup>K (upgradeable to 1.4 W/m<sup>2</sup>K with Thermaguard Technology).

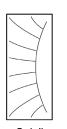
## **Acoustic Option**

Acoustic rated option available (requires automatic drop seal).

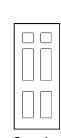
## Vision Panels/Louvres



Regency



Soleil



Georgian

- Custom-sized vision panels in rectangular, square, or round styles
- Single, double, or triple glazed options with privacy films, blinds, and obscure glass
- Louvres: medium-duty aluminium or heavy-duty steel (150mm to fulldoor).

## Over Panels/Side Panels

Designed to expand openings, these panels integrate seamlessly with Defender Decorguard doorsets

- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: Single or double glazed with weathertight wedgegasket seals
- Louvred panels: Medium-duty aluminium or heavy-duty steel cassettes (optional insect/rodent mesh).

## **Finishes**

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

## Designs

Available in either the designs above or get in touch for bespoke designs and requirements.

## Metaloc



Defender Duopar

Durable internal steel doorsets

Combining aesthetics and strength with Metador's Defender Duopar 2-part frame system.

















The Defender Duopar is a 2-part frame flush steel door system, designed primarily for interior environments which is guaranteed to make an architectural statement every time.

The Duopar delivers the same overall appearance as traditional timber frames and architraves, yet with the added strength and durability of powder coated steel to withstand high usage in heavy traffic areas.

The clamp-style frame enables fixing at the final stage of construction, after all wet trades have completed, meaning less opportunity for doors to suffer damage from other trades.

## **Door Leaf**

- Supplied with standard 1.5mm steel skin door leaves or with timber leaves
- Square edged as standard for internal use (anti-jemmy flange on the leading edge for external.

## **Frames**

Manufactured individually to suit any wall depth up to 400mm. Adjustable design will accommodate wall depth variations of +30mm/-10mm.

## Seals

Push-in perimeter for optimal weather, thermal, and acoustic performance.

## Hardware

- Supplied with Grade 13 ball bearing butt hinges as standard
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range. Custom hardware integration available.



## **Fire Rated Option**

Fire ratings up to 120mins available as an upgrade with this doorset.

### **Thermal Performance**

Standard U-value: 2.2 W/m2K.

## **Acoustic Option**

Additional perimeter seals and an upgraded composite door core can deliver acoustic performance up to 40 dB Rw.

### **Vision Panels**

- Custom-sized vision panels in rectangular, square, or round styles
- Single, double, or triple glazed options with privacy films, blinds, and obscure glass.

## Over Panels/Side Panels

 Designed to expand openings, these panels integrate seamlessly with Defender Duopar doorsets



- Solid panels: Fixed or removable for easy handling, installation, and future access
- Removable over panels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: Single or double glazed with weathertight wedge-gasket seals.

## **Finishes**

- Powder coated as standard in any RAL colour
- Anti-microbial powder coating available for healthcare environments
- Woodgrain effect powder coating available in a huge range of designs
- Duopar frames can also be used with timber leaves – enquire for details.

## **Optional Extras**

- Air transfer grilles
- Decorguard design upgrade.



Fire rated steel doorsets

Our bespoke fire rated doorset, the Defender Fireshield offers up to 120 minutes of fire protection due to its superior strength.











Defender Fireshield doorsets have been successfully tested to BS EN 1634-1:2008, offering 30, 60, 90 and 120 minute rated doorsets. Available with a huge range of ironmongery and glazing options.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available up to 60 mins)
- 1.5mm galvanised steel (upgrades: 2.0mm galvanised or 1.5mm stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners.

## **Frames**

- 90mm single rebate frame in 2.0mm galvanised steel (stainless option available)
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- · Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.



Fire Rated



Thermally Rated



Acoustic



DDA Compliant

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

Seals

- Stainless steel ball bearing hinges
   (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes and fully concealed
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays.

## Fire Rating

Fire ratings up to 120mins available as an upgrade with this doorset.

## **Thermal Performance**

Standard U-value: 2.2 W/m<sup>2</sup>K (upgradeable to 1.5 W/m<sup>2</sup>K with Thermaguard Technology).

## **Acoustic Option**

Acoustic-rated option available (requires automatic drop seal).

## Vision Panels/Louvres

 Custom-sized vision panels in accordance with testing

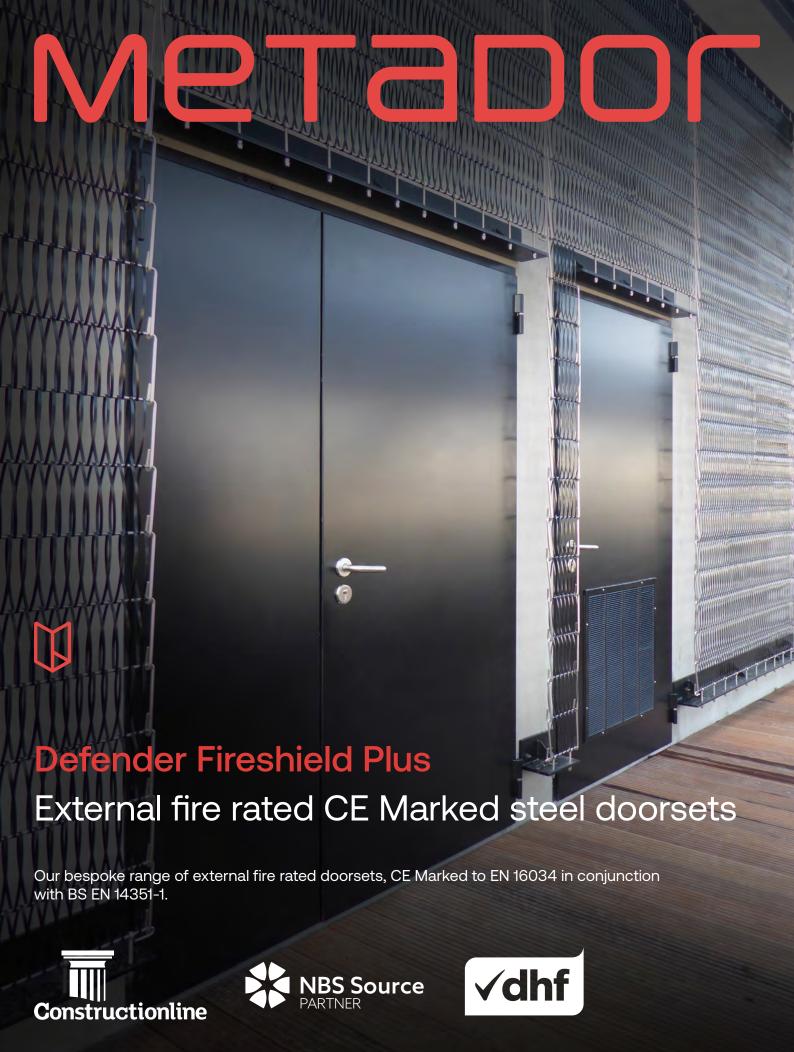
- Single, double, or triple glazed options with privacy films, blinds, and obscure glass
- Louvres: medium-duty aluminium or heavy-duty steel (150mm to fulldoor).

## Over Panels/Side Panels

- Designed to expand openings, these panels integrate seamlessly with Defender Fireshield doorsets
- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: Single or double glazed with weathertight wedgegasket seals
- Louvred panels: Medium-duty aluminium or heavy-duty steel cassettes (optional insect/rodent mesh).

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.





## 









The Defender Fireshield Plus is our bespoke range, that meets the latest requirements for external fire rated doorsets to be CE Marked to EN 16034 in conjunction with BS EN 14351-1.

Our Fireshield Plus range delivers fully compliant fire protection up to 60 minutes, combined with all the benefits of our Defender steel doorsets. With 1.5mm galvanised door skins, a wide range of hardware, easy installation and optional acoustic ratings of up to 52dB.

## **Door Leaf**

- 1.5mm galvanised steel
- Folded and fabricated to form a rigid and durable leaf.

### **Frames**

Frames are provided with multiple fixing points for secure installation.

## **Thresholds**

DDA compliant low profile threshold supplied as standard.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays
- Approved access control options include electric strikes and solenoid locks.

## Fire Rating

E30 and E60 ratings available (fire integrity only) to 30 and 60 minutes El30 and El60 ratings also available - fire and insulation rated to 30 and 60 minutes.

## **Acoustic Option**

Various acoustic ratings achievable up to 48 dB (30 minute rated doorsets) and 52 dB (60 minute rated doorsets).

## Vision Panels

Custom-sized vision panels as compliant with fire rating certification.

## **Finishes**

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

## **Optional Extras**

Air transfer grilles available if required.

Structural opening sizes (mm)*				
	Max width	Max height		
Single leaf	1365	3800		
Double leaf	2590	3800		



# Defender Inox Bespoke stainless steel doorsets The Defender Inox is Metador's stainless steel doorset, constructed of Grade 304 or 316 stainless steel, making it perfect for a number of applications.

















The Defender Inox combines architectural and aesthetic appeal with durability, giving you an attractive doorset that is exceptionally hardwearing.

Whether fitted internally or externally, you will be sure to get superior durability from the Defender Inox stainless steel security doorsets.

Constructed from Grade 304 or 316 stainless steel, Inox offers excellent corrosion resistance and increased strength, an ideal material for security doorsets. It is also popular in locations that require a high level of hygiene such as:

- Food production
- Medical and healthcare premises
- Wet environments
- High traffic environments.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm 304/316 stainless steel
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength).

## **Frames**

- 90mm single rebate frame in 2.0mm 304/316 stainless steel
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates



3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## **Fire Rated Option**

Fire ratings up to 120mins available as an upgrade with this doorset.

## Vision Panels/Louvres

- Custom-sized vision panels in rectangular, square, or round styles
- Single, double, or triple glazed options with privacy films, blinds, and obscure glass
- Louvres: medium-duty aluminium or heavy-duty steel (150mm to fulldoor).

## Over Panels/Side Panels

Designed to expand openings, these panels integrate seamlessly with Defender Inox doorsets

- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: Single or double glazed with weathertight wedgegasket seals
- Louvred panels: Medium-duty aluminium or heavy-duty steel cassettes (optional insect/rodent mesh).

## **Finishes**

Stainless steel finished as standard but can also be powder coated if required.

	Max width	Max height
Single leaf	1470	3800
Double leaf	2860	3800













The Defender ModuleX doorset has been designed for the modular building industry to provide an ultimate fastfitting and cost-effective solution complete with a four-sided cloaking frame to conceal panel cut outs.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm galvanised steel (upgrades: 2.0mm galvanised or 1.5mm stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength).

## **Frames**

- 1.5mm galvanised steel with built in cloaking profile
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.











## **Hardware**

- Stainless steel ball bearing hinges (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## Fire Rated Option

Fire ratings up to 120mins available as an upgrade with this doorset.

## **Thermal Performance**

Standard U-value: 2.2 W/m2K (upgradeable to 1.4 W/m<sup>2</sup>K with Thermaguard Technology).

## **Acoustic Option**

Acoustic rated option available (requires automatic drop seal).

## Vision Panels/Louvres

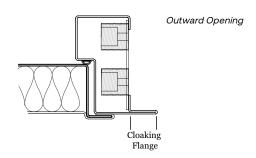
- Custom-sized vision panels in rectangular, square, or round styles
- Single, double, or triple glazed options with privacy films, blinds, and obscure glass

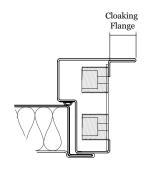
Louvres: medium-duty aluminium or heavy-duty steel (150mm to fulldoor).

## **Finishes**

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

Max width	Max height
1470	3800
2860	3800
	1470





Inward Opening

## 



Constructionline

NBS Source VChf
PARTNER

MADE IN®
BRITAIN





The Defender Riserguard has been designed and fire tested for use in riser shafts in larger buildings and provides protection to riser openings, preventing fire escaping throughout multi-storey buildings.

Possibly the most important access door in the building for compartmentalising the spread of fire through floors, manufactured from steel with concealed riveted and welded frame corners.

## **Door Leaf**

- 1.0mm and 1.2mm Zintec electrogalvanised mild steel
- · Stainless steel option available
- Insulated core
- Single, double, triple and quadruple configurations available.

## **Frames**

- Minimum of 60mm wide perforated or solid picture frame
- Concealed frame as standard.

## Sizes

Up to 6 door leaves, max height of 2876mm and widths of up to 4171mm available.

## Hardware

- Quick release heavy duty pivot hinge
- Concealed escutcheon
- Five point euro-lock fitted as standard.

## Fire Rating

 Available with up to 120 minutes fire rating.  Rigorously tested to both EN and BS standards in UKAS approved test laboratories.

## **Thermal Performance**

The Riserguard incorporates 90mm of insulation in the door envelope which has a low lambda value, which results in a low overall u-value of 1.35W/m<sup>2</sup>K.

## **Acoustic Option**

Available to a maximum reduction of 47 dB Rw.

## Air Tightness

- Thermally insulated and air-sealed options are available
- The Riserguard doorset has been tested to BS EN 1634-3:2004, achieving an S-rating.

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.







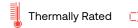




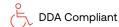












The Defender Safeguard is our flagship bespoke steel door system—stronger as standard and fully customisable for any application.

Precision-engineered from 1.5mm galvanised steel with a mineral wool core and internal steel reinforcements, it delivers unmatched durability.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm galvanised steel (upgrades:
   2.0mm galvanised or 1.5mm
   stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength).

## **Frames**

- 90mm single rebate frame in 2.0mm galvanised steel (stainless option available)
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges
   (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## Thermal performance

Standard U-value: 2.2 W/m<sup>2</sup>K (upgradeable to 1.4 W/m<sup>2</sup>K with Thermaguard Technology).

## **Acoustic Option**

Acoustic rated option available (requires automatic drop seal).

## **Vision Panels & Louvres**

- Custom-sized vision panels in rectangular, square, or round styles
- Single, double, or triple glazed options with privacy films, blinds, and obscure glass

Louvres: medium-duty aluminium or heavy-duty steel (150mm to fulldoor).

## **Over Panels & Side Panels**

Designed to expand openings, these panels integrate seamlessly with Defender Safeguard doorsets

- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: Single or double glazed with weathertight wedgegasket seals
- Louvred panels: Medium-duty aluminium or heavy-duty steel cassettes (optional insect/rodent mesh).

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

th Max height
3800
3800



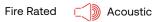














The Defender Thermaguard doorset has been developed to meet the increased demands for energyefficient buildings as part of a greener future.

The Defender Thermaguard doorset uses a range of design innovations that reduce the U-value of a typical single doorset to as low as 1.4 W/m2K, meeting the latest requirements of the Building Regulations Part L in England, Scotland and Wales. Defender Thermaguard is accredited by a UKAS approved company as defined by the requirements of BS EN 10077-2:2017.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm galvanised steel (upgrades: 2.0mm galvanised or 1.5mm stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength)
- 60mm depth minimum door leaf to achieve a U-value of 1.5 W/m2K
- 70mm depth minimum door leaf to achieve a U-value of 1.4 W/m<sup>2</sup>K.

## **Frames**

- 110mm depth minimum door frame to achieve a U-value of 1.5 W/m2K
- 120mm depth minimum door frame to achieve a U-value of 1.4 W/m2K
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

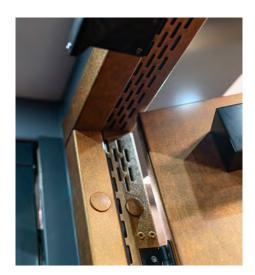
Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## **Fire Rated Option**

Fire ratings up to 120mins available as an upgrade with this doorset.



## **Thermal Performance**

1.5 W/m2K or 1.4 W/m2K values achievable with this doorset, dependant on requirements.

## **Acoustic Option**

Acoustic rated option available (requires automatic drop seal).

## **Vision Panels**

- Custom-sized vision panels to meet requirements
- Triple glazed options with privacy films, blinds, and obscure glass.

## **Over Panels & Side Panels**

- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: Triple glazed with weathertight wedge-gasket seals.

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.







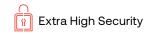














The Defender Xtraguard offers the next level of protection and confidence when 'stronger than standard' still isn't enough. Use of thicker steel, solid timber core construction and completed with high security locking configurations, this doorset offers resilience in the toughest of environments.

This doorset is often used in conjunction with custom ironmongery and high security electronic locking options as an ideal doorset for alternative provision academies and other environments where doorsets are exposed to repeated abuse.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- Galvanised steel skins (thickness varying on level required)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners, chipboard core, antidrill plates (varying on level required).

### **Frames**

- 90mm single rebate frame in 2.0mm galvanised steel
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- Bolted corners for strength.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward -opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges or continuous hinges depending on level required
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## Vision Panels/Louvres

- Custom-sized vision panels
- Double or triple glazed options with privacy films, blinds, and obscure glass
- Louvres: Heavy-duty steel (150mm to full-door).

## Over Panels/Side Panels

- Designed to expand openings, these panels integrate seamlessly with Defender Xtraguard doorsets
- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels with weathertight wedge-gasket seals
- Louvred panels: Heavy-duty steel cassettes (optional insect/rodent mesh).

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

Level	Door Leaf skins (mm)	Frame (mm)	Core	Hinges	Lockable Access Ironmongery	Exit Ironmongery
2	1.5	2.0	Steel rib & mineral wool	S/S 102x76 Grade 13 Ball Bearing Security	High security cylinder     High security     escutcheons	Exidor 700 Series/ Mico
3	2.0	2.0	Chipboard	S/S 102x76 Grade 13 Ball Bearing Security	Exidor 700 Series/ Mico	Exidor 700 Series/ Mico
4	2.0	2.0	Chipboard	S/S Continuous	Exidor 700 Series/ Mico	Exidor 700 Series/ Mico
5	2.0	2.0	Chipboard & anti-drill plates	S/S Continuous	Exidor 700 Series/ Mico	Exidor 700 Series/ Mico

Structural opening sizes (mm)*			
	Max width	Max height	
Single leaf	1470	3800	
Double leaf	2860	3800	

## Defender Xtreme Maximum security steel doorsets Our flagship range of security steel doorsets, stringently tested to the LPCB LPS 1175 standard (issue 8), levels B3, C5 and D10. Secured by Design NBS Source Valhf



The Defender Xtreme range is comprised of four levels of ultimate steel security doorsets, third party tested and accredited by BRE to the stringent requirements of the LPS 1175 Issue 8 scheme created by the internationally recognised standard established by The Loss Prevention Certification Board (LPCB).

We have tested a huge range of configurations, hardware and glazing options to suit most emergency exit and personnel door requirements.

## **Door Leaf**

- Galvanised steel skins (varying thickness depending on security level)
- Anti-jemmy flange on the leading edge.

## **Frames**

Galvanised steel frame profiles with bolted corners.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

### **Hardware**

Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays approved to the LPS 1175 rating required.



Maximum Security



## **Fire Rated Option**

Fire ratings up to 120mins available as an upgrade with LPS 1175 B3 doorsets.

## Over Panels/Side Panels

A range of over panels and side panels; solid, glazed or louvred with sizes dependent on LPS 1175 rating required.

## Vision Panels/Louvres

Vision panels available on some LPS 1175 levels with sizes dependent on LPS 1175 rating required.

## **Finishes**

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.



Scan to view the certificates of our LPS 1175 range on redbooklive.com

Product Name	Туре	Minimum Structural Opening Width (m)	Maximum Structural Opening Width (m)	Minimum Structural Opening Height (m)	Maximum Structural Opening Height (m)	Security Rating	LPCB Ref. No.
Defender Xtreme 2	Single leaf outward opening hinged security doorset	0.5	1.5	1.5	2.5	B3 (SR2)	1284c/01
	Single leaf inward opening hinged security doorset	0.5	1.5	1.5	2.5		
	Single leaf outward or inward opening doorset with overpanels and/or sidepanels	0.8	3.5	1.8	3.5		
	Double leaf outward opening doorset	1.1	2.9	1.5	2.5		
	Double leaf outward opening doorset with overpanels and/or sidepanels	1.4	4.9	1.8	3.5		

Product Name	Type	Minimum	Maximum	Minimum	Maximum	Security	LPCB Ref.
Floddet Name	туре	Structural Opening Width (m)	Structural Opening Width (m)	Structural Opening Height (m)	Structural Opening Height (m)	Rating	No.
Defender Xtreme 3	Single leaf outward opening hinged security doorset	0.5	1.5	1.5	2.5	C5 (SR3)	1284d/01
	Single leaf outward opening doorset with overpanels and/ or sidepanels	0.8	3.5	1.8	3.5		
	Double leaf outward opening doorset	1.1	2.9	1.5	2.5		
	Double leaf outward opening doorset with overpanels and/ or sidepanels	1.4	4.9	1.8	3.5		

Product Name	Туре	Minimum Structural Opening Width (m)	Maximum Structural Opening Width (m)	Minimum Structural Opening Height (m)	Maximum Structural Opening Height (m)	Security Rating	LPCB Ref. No.
Defender Xtreme 4	Single leaf outward opening doorsets	0.5	1.284	1.0	2.752	D10 (SR4)	1284b/01
	Double leaf outward opening doorsets	0.9	2.492	1.0	2.752		



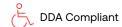












The Defender PASguard range of doorsets are third party tested to meet the Publicly Available Specification (PAS24). PAS24 is the preferred specification for enhanced security performance requirements for doorsets and windows in the UK. It sets out the minimum requirements and acceptable test criteria for products to resist attack from opportunistic crime.

Since 2015, part Q of the Building Regulations has required doors and windows fitted to new dwellings to meet the requirements of PAS24. Whilst this does not currently cover replacement doors and windows, the Defender PASguard is a clear choice to bring security and peace of mind to residents and property owners alike.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm galvanised steel (upgrades: 2.0mm galvanised or 1.5mm stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength).

## **Frames**

- 90mm single rebate frame in 2.0mm galvanised steel (stainless option available)
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- · Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates

3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## **Fire Rated Option**

Fire ratings up to 120mins available as an upgrade with this doorset.

## **Thermal Performance**

Standard U-value: 2.2 W/m²K (upgradeable to 1.4 W/m²K with Thermaguard Technology).

## Acoustic Option

Acoustic rated option available (requires automatic drop seal).

## **Vision Panels/Louvres**

- Custom-sized vision panels as compliant with PAS24 regulations
- Louvres compliant with PAS24 available.

## Over Panels/Side Panels

Designed to expand openings, these panels integrate seamlessly with Defender PASguard doorsets

- Removable overpanels/transoms: Ideal for periodic access (e.g. large machinery)
- Glazed panels: PAS24 rated glazing with weathertight wedge-gasket seals.

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

	Max width	Max height
Single leaf	1470	3800
Double leaf	2860	3800











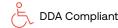












The Defender Soundguard is designed to reduce sound transmittance for many external and internal applications. It is available in almost any size and is manufactured to suit the customer requirements. It has been designed to block sound up to Rw42dB.

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- Anti-jemmy flange on the leading edge
- 1.5mm galvanised steel (upgrades:
   2.0mm galvanised or 1.5mm
   stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners

## **Frames**

- 90mm single rebate frame in 2.0mm galvanised steel (stainless option available)
- Custom dimensions and alternative profiles (double rebated, face-fixed, ModuleX integral cloaking and more)
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

- Standard DDA-compliant chamfered profile in 2mm stainless steel
- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

Soundguard Level	Rating (dB)
1	30-32
2	32-38
3	38-40

## Structural opening sizes (mm)\*

	Max width	Max height
Single leaf	1470	3800
Double leaf	2860	3800

<sup>\*</sup> Based on a 33mm wide frame. For oversized doors, please enquire.

## Seals

A variety of different acoustic perimeter seal systems available to meet your sound reduction requirements.

## Hardware

- Stainless steel ball bearing hinges
   (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## **Fire Rated Option**

Fire ratings up to 120mins available as an upgrade with Defender Soundguard level 1.

## **Thermal Performance**

Standard U-value: 2.2 W/m<sup>2</sup>K (upgradeable to 1.4 W/m<sup>2</sup>K with Thermaguard Technology).

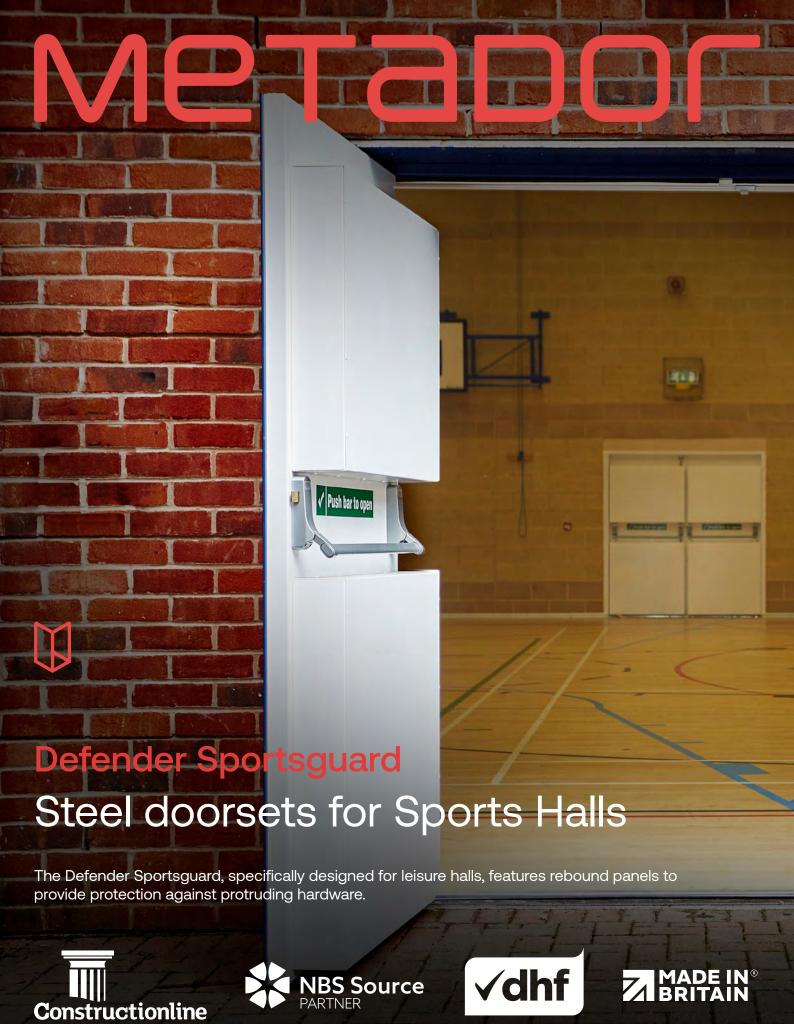
## **Acoustic Rating**

A number of acoustic rated levels available, see table for details.

## Vision Panels/Louvres

- A full range of glazing options available to be incorporated with varying sound reduction levels
- Acoustic louvres of various sizes can be incorporated achieving up to Rw32dB

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.











The Defender Sportsguard doorset is manufactured for application in sports halls and leisure facilities. Using rebound panels manufactured from a durable steel construction, these doorsets not only offer protection from protruding hardware but offer superior wear in high use environments.

Built in line with the Sports England Guidance on sports halls, these doorsets offer flexible protection from impact injury when using prominent door furniture.

## **Door Leaf**

- Anti-jemmy flange on the leading edge (square edged option available)
- 1.5mm galvanised steel (upgrades:
   2.0mm galvanised or 1.5mm stainless steel, 304/316)
- Weld-free construction prevents premature failure
- Mineral wool core with internal strengtheners (chipboard upgrade for added strength)
- Rebound panels constructed from 1.5mm steel configured to suit requirements.

## **Frames**

- 2mm galvanised steel profiles to match depth of door leaf with the addition of rebound panels
- Bolted corners for strength
- Threaded adjustors for easy installation (16+ fixings). Optional plain fixing plates
- 3mm steel hinge brackets. Insulated frames available.

## **Thresholds**

 Standard DDA-compliant chamfered profile in 2mm stainless steel



- Options: raised/extended cills, inward-opening profiles with drainage, 4mm ramped design
- Integrated removable thresholds available.

## Seals

Tubular silicone rubber seal bonded into frame for optimal weather, thermal, and acoustic performance.

## Hardware

- Stainless steel ball bearing hinges (4+ per door, with security dogbolts)
- Upgrade options: concealed bearings, special finishes, fully concealed, heavy-duty continuous hinges
- Extensive hardware range: locks, latches, handles, panic hardware, closers, and stays. Custom hardware integration available.

## **Thermal Performance**

Standard U-value: 2.2 W/m<sup>2</sup>K (upgradeable to 1.4 W/m<sup>2</sup>K with Thermaguard Technology).

## **Acoustic Option**

Acoustic-rated option available (requires automatic drop seal).

## Over Panels/Side Panels

- Designed to expand openings, these panels integrate seamlessly with Defender Sportsguard doorsets
- Removable overpanels/transoms:
   Ideal for periodic access (e.g. large machinery).

- Powder coated in any RAL colour (marine-grade option available)
- Special finishes: textured, metallic, and woodgrain effects for a premium look.

	Max width	Max height
Single leaf	1470	3800
Double leaf	2860	3800